

Ice Bank Control (IBC) Conversion

Removal of original mechanical Ice Bank Control (IBC)

- 1. Shut off water, power and CO2 to the Crysalli system
- 2. Remove lid from chiller
- 3. Remove white pipe stem to drain the water bath
- 4. Allow the ice bank to defrost completely
 - a. Defrosting the ice bank can take ~24 hours. Shut the power off the day before service
 - b. Warm water can be poured over ice bank to speed up the melting process or you can use a hairdryer to melt the ice bank.
 - c. Do not use screwdriver, pick or sharp object to break ice bank
- 5. Remove the screws and move the front/bulkhead panel to access electrical board. Remove the cover plate for the electrical box.
- 6. Next, remove the side panel to access existing ice bank control
 - a. For the CR-2 & CR-UCM2 series units you will access the electrical board through the rear panel or panel on the opposite side of the bulkhead panel.
- 7. Using needle nose pliers, remove terminal plugs from IBC1 (Fig 1.1 item a) & IBC2 (Fig 1.1 item b) (sparkling water systems)
 - a. For "still water only chillers" remove terminal plugs from A6 (Fig 1.2 item a) and D5 (Fig 1.2 item b)



Figure 1.1 S0068-U Control Board, new style



Figure 1.2 Control Board, still water only

- 8. Remove the ice bank control from mounting bracket
- 9. When the ice is completely melted from the evaporator, remove the ice bank bulb and bracket (Fig 1.3)
- 10. Now you can completely remove the ice bank control assembly from the Crysalli system



Figure 1.3 S0513-A Ice bank control, old style

Installation of new electronic Ice Bank Control (IBC)

- 1. The electronic ice bank control is programmed by Crysalli to the settings designed for the Crysalli water chiller systems
 - a. Do not substitute for other IBC models
- 2. Attach the WHITE thermal control sensor & bracket to the evaporator coil in the water bath
 - a. Each Crysalli model has a specific location for mounting the sensor bracket to the evaporator to maintain a uniform ice block formation

- b. See pictures (Fig 3.1-3.5) of the different models and locations and cross reference it to the model you are working on
- c. After identifying the correct location secure the sensor bracket to the evaporator coil using the supplied zip tie
- 3. Use the zip ties provided to secure the white thermal control sensor wire to the water coil (Fig 3.1-3.5)
- 4. Do not leave slack in the control sensor wire and make sure the wire is secured to water coil away from wher the ice bank will form
 - a. *NOTE: If the thermal control sensor wire freezes within the ice bank it will send false readings back to the electronic controller cycling the compressor off prematurely
- 5. Route the thermal control sensor wire back to the electronic controller and plug the terminal connector into the thermal control box
- 6. Attach the electronic IBC control box to the same mounting bracket where the original ice bank control was located
- 7. Zip tie any slack wire keeping it clean and away from any moving parts within the condensing system
- 8. Route the brown, black and white wires from the IBC control box to the Crysalli circuit board

Sparkling water system wiring

- 1. Connect the **BLACK** wire to terminal **IBC1** (Fig 2.1 item a)
- 2. Connect the **BROWN** wire to terminal **IBC2** (Fig 2.1 item b)
- 3. Connect the **WHITE** wire to terminal **W4** (Fig 2.1 item c)

Still water system wiring

- 1. Connect the **BLACK** wire to terminal **A6** (Fig 2.2 item a)
- 2. Connect the **BROWN** wire to terminal **D5** (Fig 2.2 item c)
- 3. Connect the WHITE wire to terminal B5 (Fig 2.2 item b)

*NOTE: If the unit has a different circuit board than what is shown, call the Crysalli service manager for wiring details

Start up system

- 1. Reinstall the white pipe stem
- 2. Reinstall and secure all panels that were removed
- 3. Fill the water bath to 1/4" below the top of the white pipe stem
- 4. Turn on the water, power and CO2
- 5. Listen for the compressor to kick on
- 6. Install lid
- 7. Allow for 3-4 hours for the ice bank to form

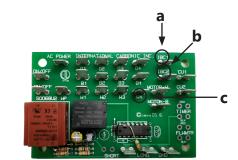


Figure 2.1 S0068-U Control Board, new style

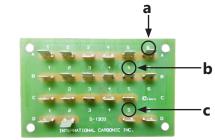


Figure 2.2 S1309 Control Board, still water only

Ice Bank Control (IBC) sensor & bracket location

CR-UCM1 & CR-1 chillers

CR-UCM2 & CR-2 chillers

New IBC sensor & bracket (install)

Secured to water coil away from where the ice bank will form

Evaporator/IBC coil

Secured to water

coil away from

where the ice

bank will form

coil



Secured to water coil away from where the ice bank will form

New IBC sensor & bracket (install)

Evaporator/IBC coil

CR-1SW & CR-UCWBH chillers

Figure 3.3 CR-1SW & CR-UCWBH Ice bank control layout



CP2000 chillers

Figure 3.4 CP2000 Ice bank control layout

ecured to water coil away from where the ice bank will form

New IBC sensor & bracket (install)

Evaporator/IBC

Evaporator/IBC

New IBC sensor & bracket (install)

where the ice

& bracket (install)

coil

CP-JR chillers

Figure 3.5 CP-JR Ice bank control layout



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